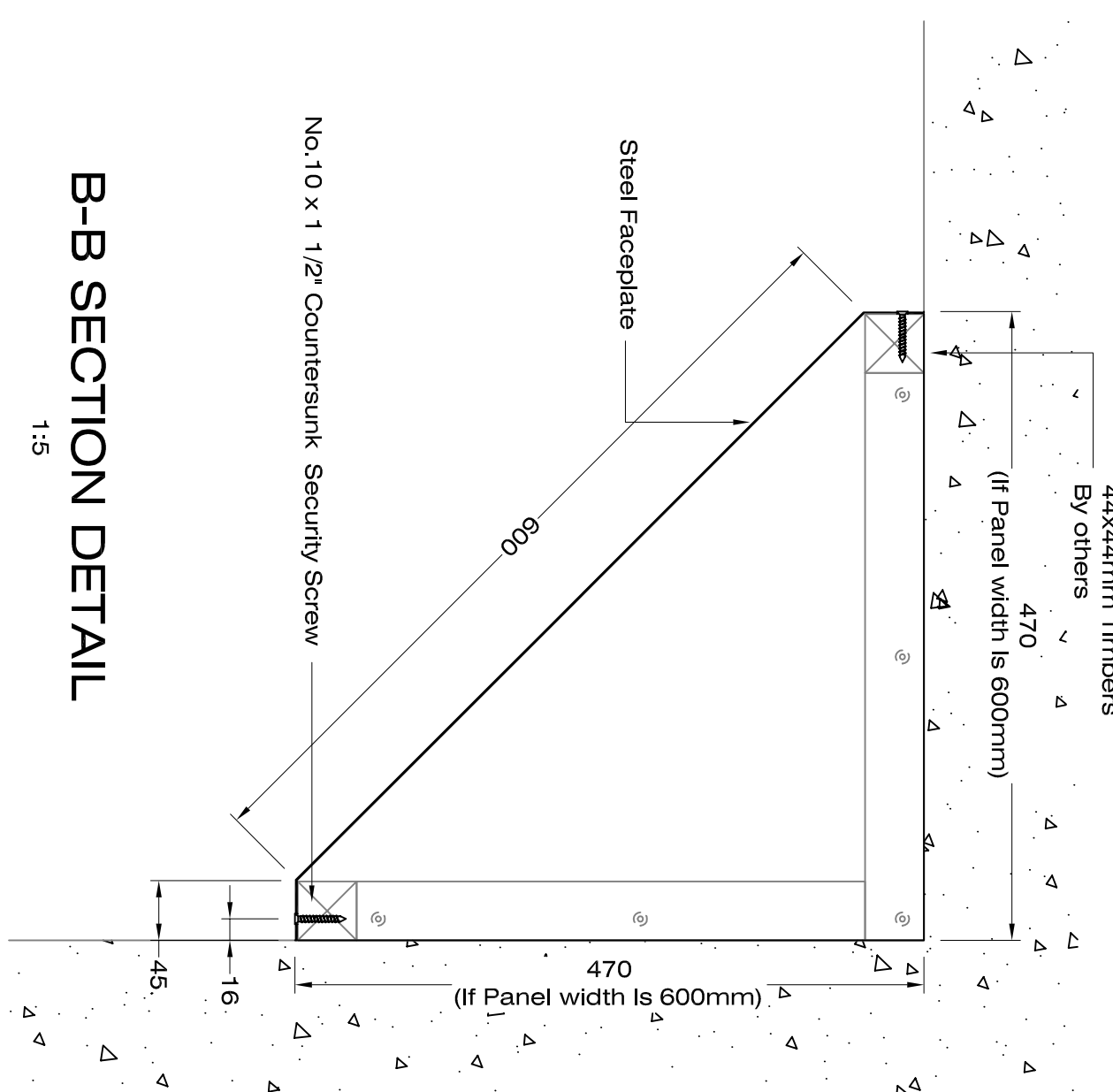
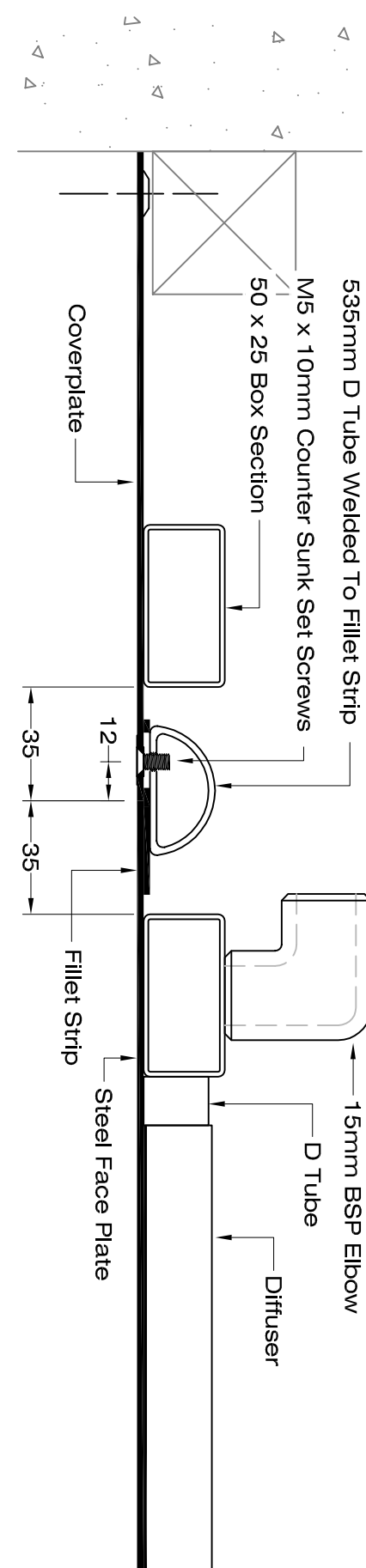
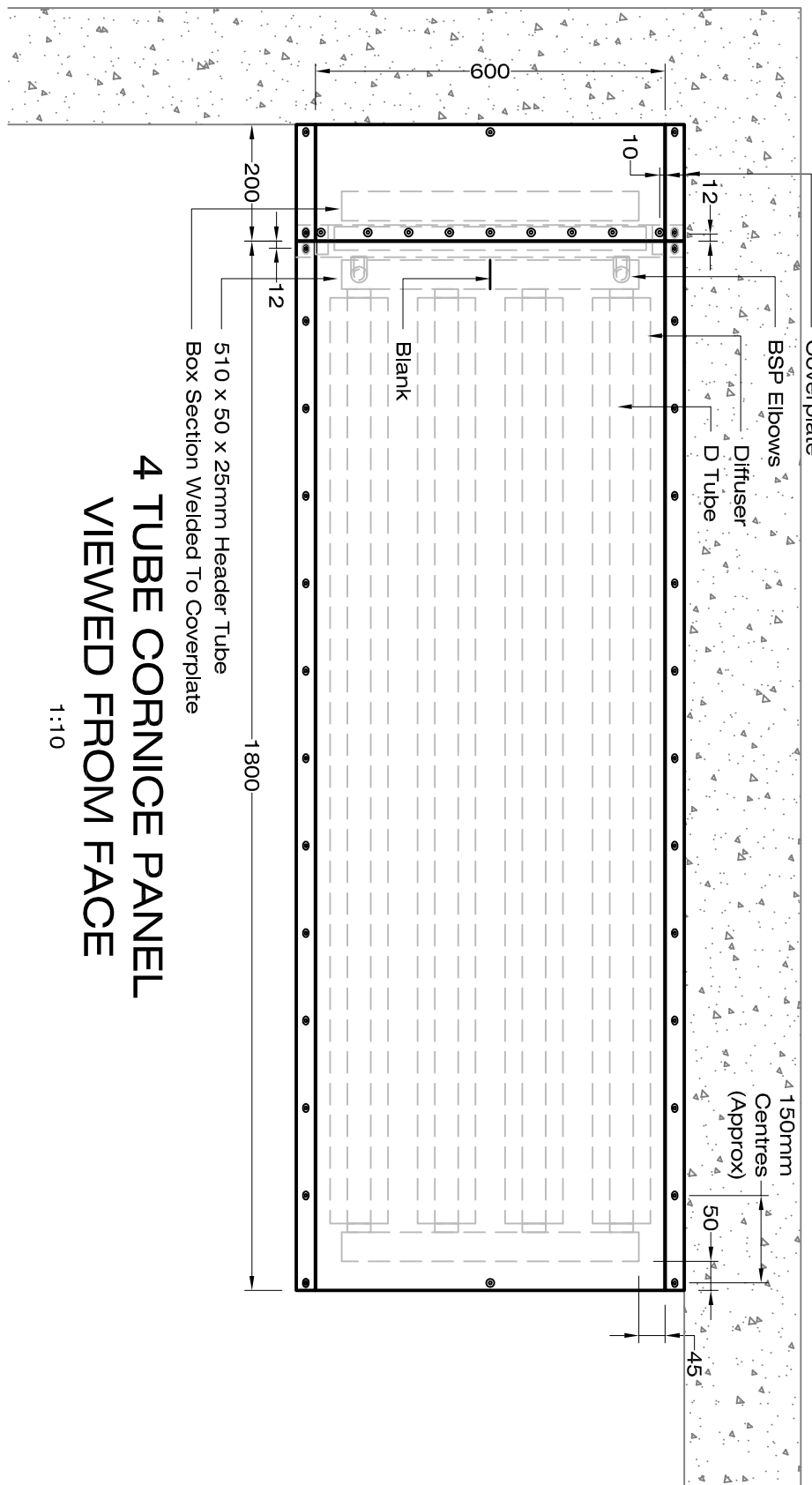


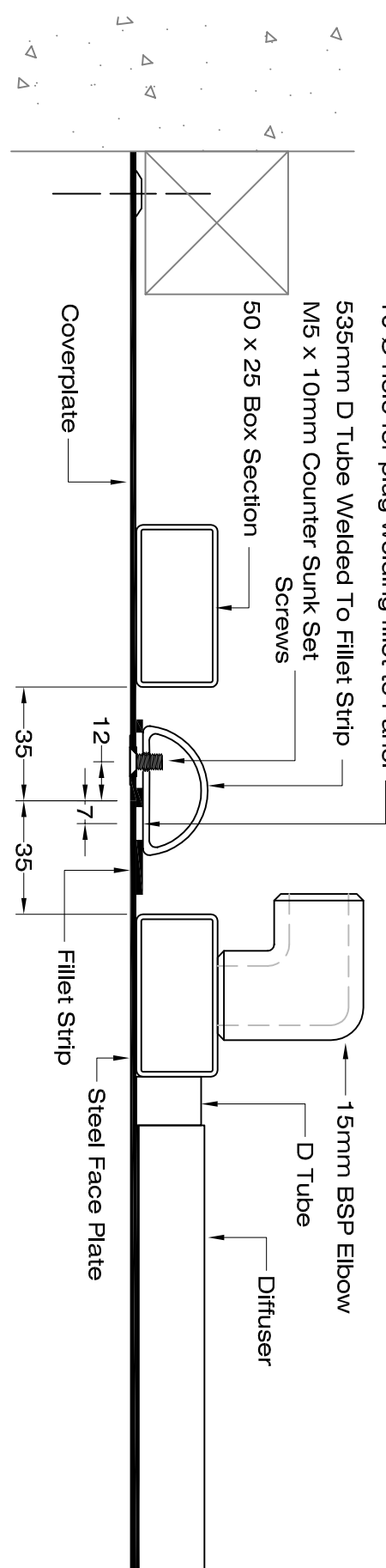
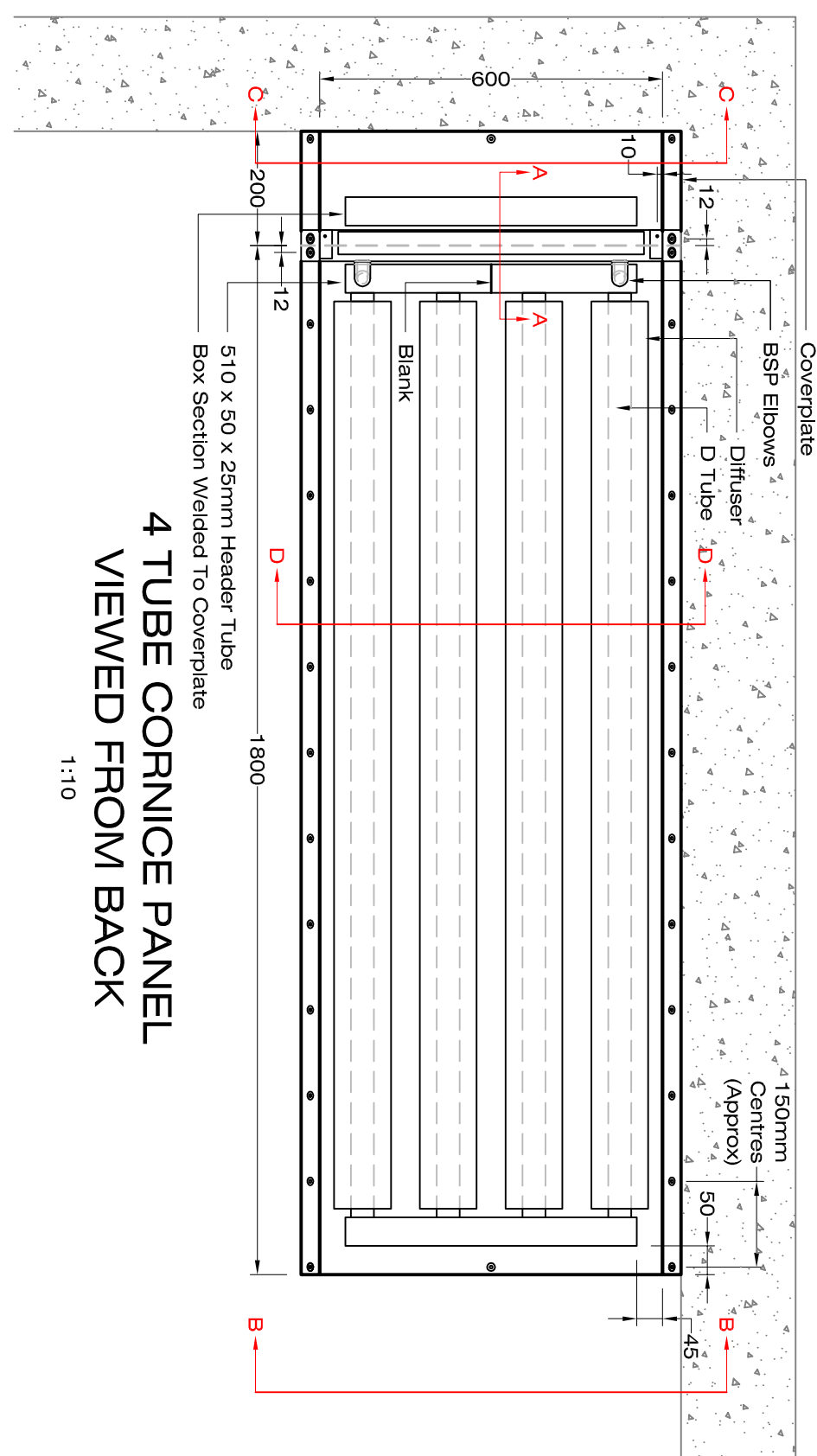
DO NOT SCALE

IF IN DOUBT ASK

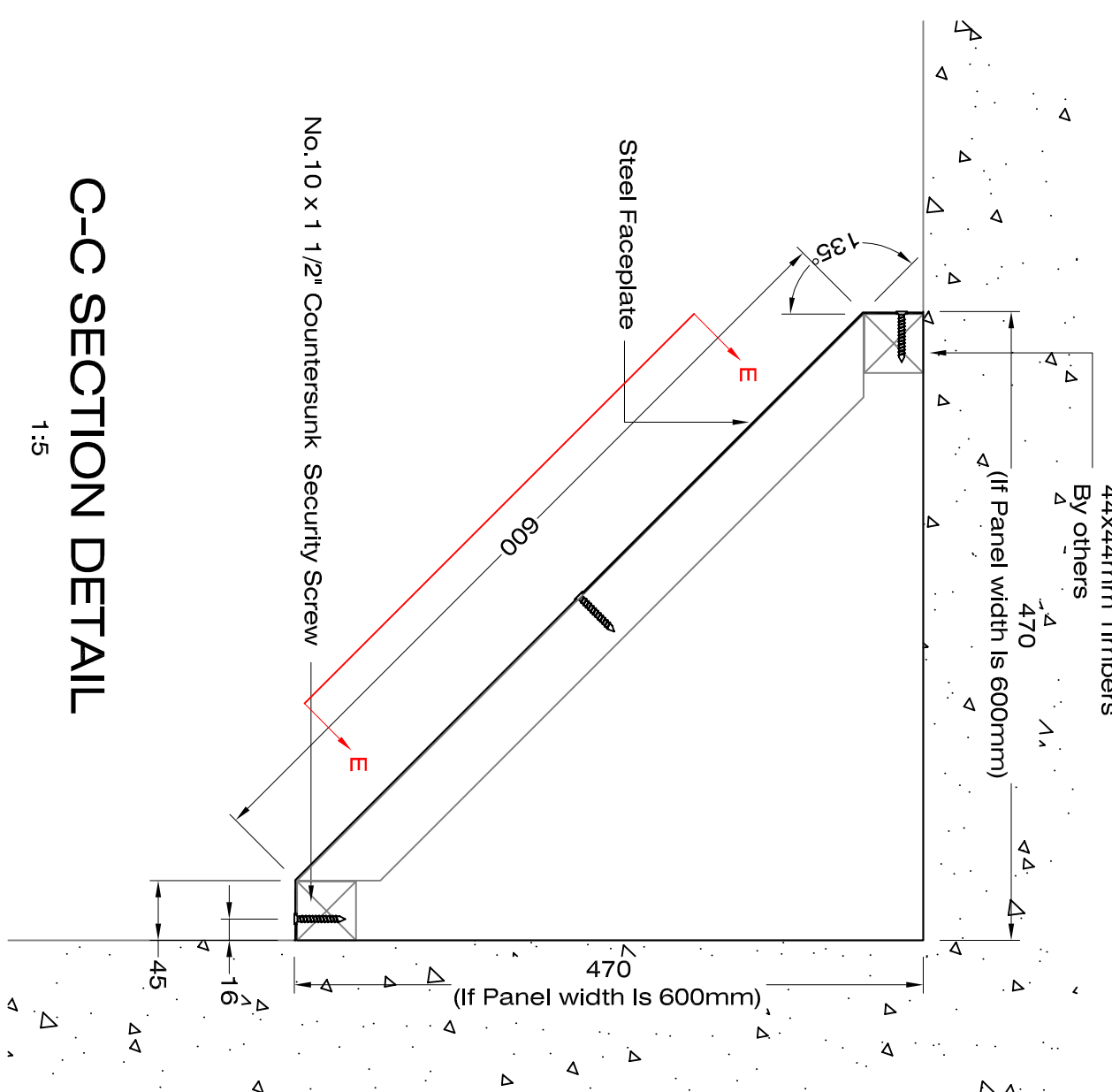
Notes
Filllet strip cut dimensions 54 x 683
panel cut dimensions 657 x 900
coverplate 683 x 200



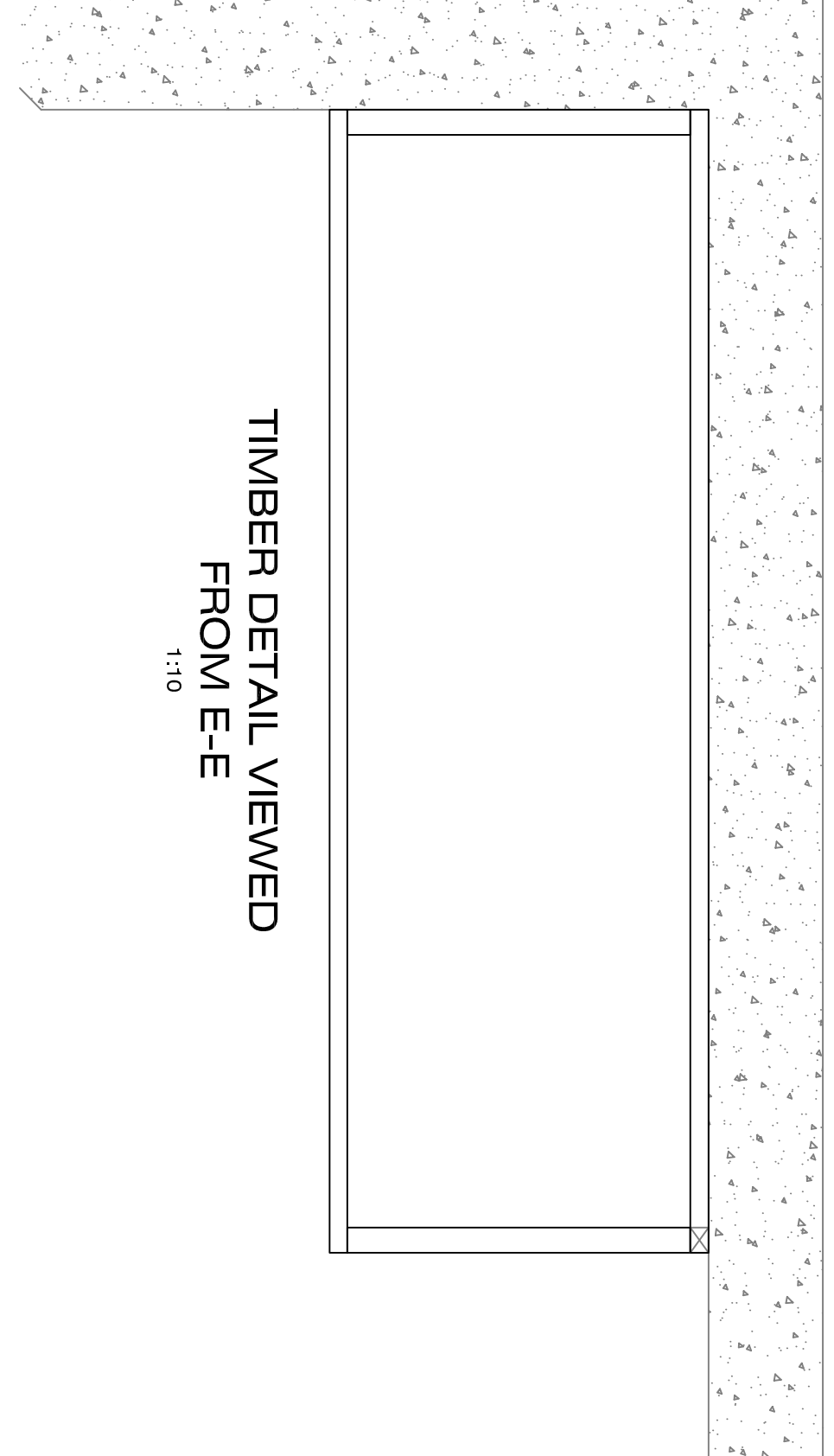
B-B SECTION DETAIL



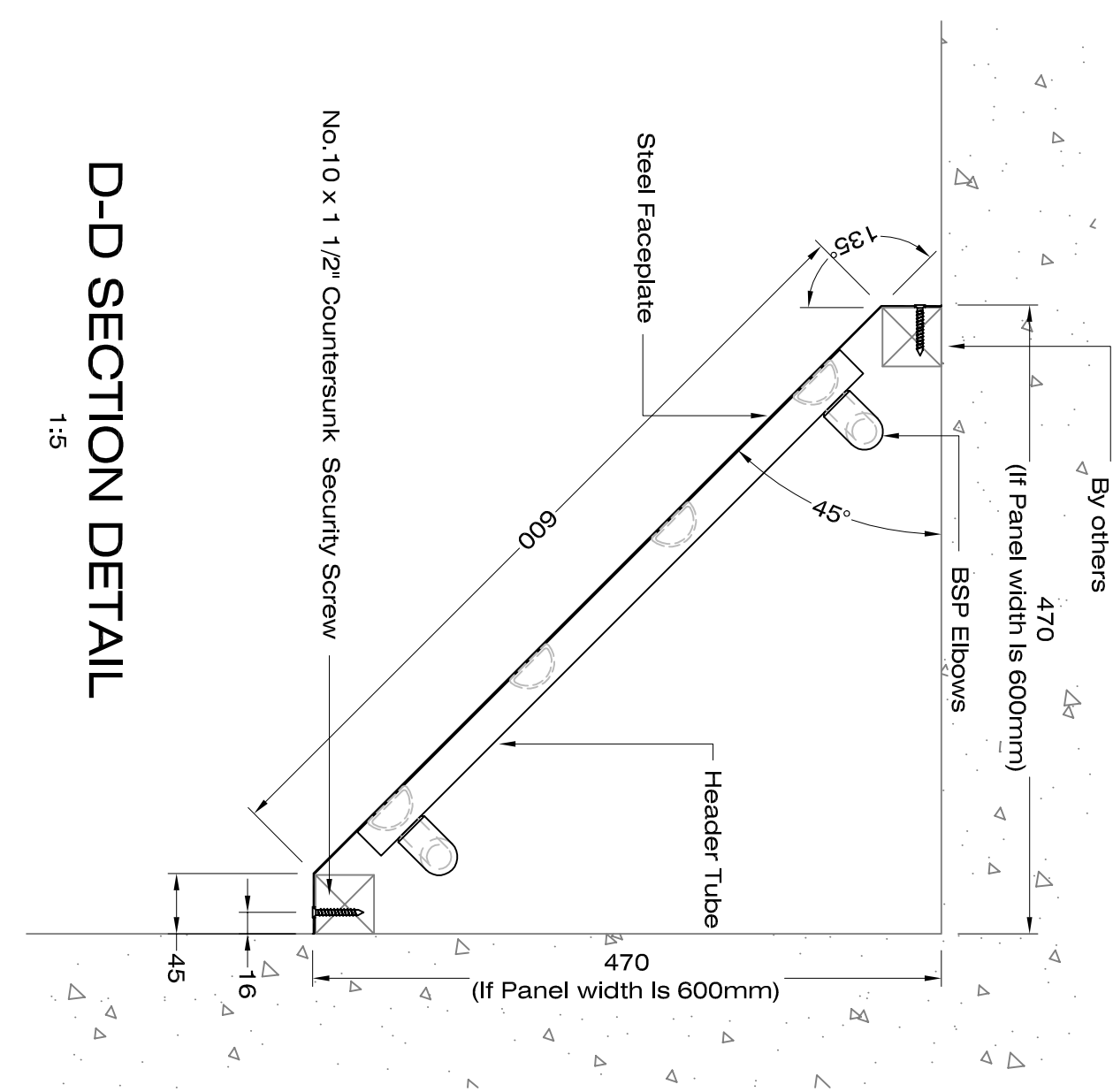
DETAIL SECTION A-A Manufacturing Detail



C-C SECTION DETAIL



TIMBER DETAIL VIEWED FROM E-E



D-D SECTION DETAIL

Security Steel Notes

- * Solray Panels factory painted to a specified colour, please advise: / finished in a primer for final painting on site by others with the first coat being applied prior to installation.
- * Solray Panels insulated with encapsulated 50mm glass fibre class 'V' foil backed mattress.
- * Timber ground by others to be level, straight & securely fixed.
- * Panels drilled at approx. 150mm centres along folded edges for fixing with No.10 x 1 1/2" countersunk security screws.
- * Connections to be 15/200 BSP sockets.
- * Panels tested to 700kPa at work.
- * Panel mass = 40kg/m²
- * Design conditions: MWT = 77 °C AMB = 21 °C
- * Cover plates to be fixed to panels with M5 x 10mm countersunk security screws at approx 75mm centres.

Rev	Date	Details	Drawn	Checked
A	06/11/06	Altered to Comments	GJB	ACC
B	06/11/06	Altered to Comments	GJB	ACC
C	06/11/06	Altered to Comments	GJB	ACC
D	06/11/06	Altered to Comments	GJB	ACC
E	06/11/06	Altered to Comments	GJB	ACC
F	06/11/06	Altered to Comments	GJB	ACC
G	06/11/06	Altered to Comments	GJB	ACC
H	06/11/06	Altered to Comments	GJB	ACC
I	06/11/06	Altered to Comments	GJB	ACC
J	06/11/06	Altered to Comments	GJB	ACC
K	06/11/06	Altered to Comments	GJB	ACC
L	06/11/06	Altered to Comments	GJB	ACC
M	06/11/06	Altered to Comments	GJB	ACC
N	06/11/06	Altered to Comments	GJB	ACC
O	06/11/06	Altered to Comments	GJB	ACC
P	06/11/06	Altered to Comments	GJB	ACC
Q	06/11/06	Altered to Comments	GJB	ACC
R	06/11/06	Altered to Comments	GJB	ACC
S	06/11/06	Altered to Comments	GJB	ACC
T	06/11/06	Altered to Comments	GJB	ACC
U	06/11/06	Altered to Comments	GJB	ACC
V	06/11/06	Altered to Comments	GJB	ACC
W	06/11/06	Altered to Comments	GJB	ACC
X	06/11/06	Altered to Comments	GJB	ACC
Y	06/11/06	Altered to Comments	GJB	ACC
Z	06/11/06	Altered to Comments	GJB	ACC

FOR APPROVAL

SOLRAY

Conroy Ching & Co. (Solray) Ltd.
Solray Works, Phoenix Way, Garroch Industrial Estate, Glasgow G4 7LJ
TEL: 01792 89 92 21 FAX: 01792 89 88 55
E-Mail Address: enquiries@solray.co.uk

Project Engineer:

Area Sales Manager:

Panel Type: Cornice Panels

Prison Security Panels

NOMS approved

SW -

Details Supply & Install

Date: 08/12/2008

Drawn By: G.J. Bevan

Checked By: A.C. Ching

Scale: As Shown Paper Size: A1

Dwg No: S10415 Rev: B